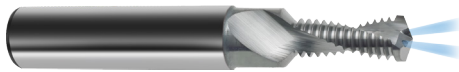
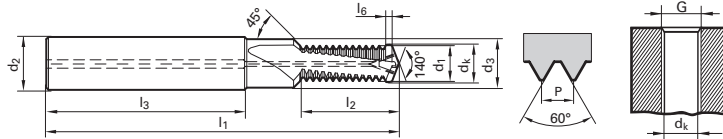


## METRIC FINE



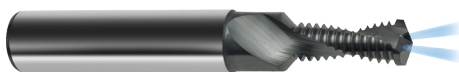
- Drill and thread mill with one tool
- Recommended for non-ferrous material

<b>Series</b>	<b>3791</b>
<b>Thread Depth</b>	<b>2 X D</b>
<b>Tool Material</b>	<b>Coolant Fed Carbide</b>
<b>Coating</b>	<b>Bright Finish</b>
<b>Shank</b>	<b>HA (round)</b>
<b>Countersink</b>	<b>Yes</b>



Metric Fine Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	3791 EDP #
M4 X 0.50	3.50	3.20	6.0	4.5	48.0	8.6	36.0	0.50	2	9037910040030
M5 X 0.50	4.50	4.00	6.0	5.5	54.0	10.8	36.0	0.50	2	9037910050030
M6 X 0.75	5.20	4.75	8.0	6.6	62.0	12.9	36.0	0.75	2	9037910060040
M8 X 0.75	7.20	6.35	10.0	9.0	74.0	17.1	40.0	0.75	2	9037910080040
M8 X 1.00	7.00	6.35	10.0	9.0	74.0	17.3	40.0	1.00	2	9037910080050
M10 X 1.00	9.00	7.95	12.0	11.0	80.0	21.6	45.0	1.00	2	9037910100050
M10 X 1.25	8.80	7.95	12.0	11.0	80.0	21.6	45.0	1.25	2	9037910100060
M12 X 1.00	11.00	9.95	14.0	13.5	90.0	26.0	45.0	1.00	2	9037910120050
M12 X 1.50	10.50	9.95	14.0	13.5	90.0	27.4	45.0	1.50	2	9037910120070
M14 X 1.50	12.50	11.20	16.0	15.5	102.0	30.7	48.0	1.50	2	9037910140070
M16 X 1.50	14.50	13.20	18.0	17.5	102.0	34.1	48.0	1.50	2	9037910160070

## METRIC FINE



- Drill and thread mill with one tool
- Recommended for non-ferrous materials

<b>Series</b>	<b>3793</b>
<b>Thread Depth</b>	<b>2 X D</b>
<b>Tool Material</b>	<b>Coolant Fed Carbide</b>
<b>Coating</b>	<b>TiCN</b>
<b>Shank</b>	<b>HA (round)</b>
<b>Countersink</b>	<b>Yes</b>

Metric Fine Size	dk mm	d1 mm	d2 mm	d3 mm	l1 mm	l2 mm	l3 mm	l6 mm	No. flutes	3793 EDP #
M4 X 0.50	3.50	3.20	6.0	4.5	48.0	8.6	36.0	0.50	2	9037930040030
M5 X 0.50	4.50	4.00	6.0	5.5	54.0	10.8	36.0	0.50	2	9037930050030
M6 X 0.75	5.20	4.75	8.0	6.6	62.0	12.9	36.0	0.75	2	9037930060040
M8 X 0.75	7.20	6.35	10.0	9.0	74.0	17.1	40.0	0.75	2	9037930080040
M8 X 1.00	7.00	6.35	10.0	9.0	74.0	17.3	40.0	1.00	2	9037930080050
M10 X 1.00	9.00	7.95	12.0	11.0	80.0	21.6	45.0	1.00	2	9037930100050
M10 X 1.25	8.80	7.95	12.0	11.0	80.0	21.6	45.0	1.25	2	9037930100060
M12 X 1.00	11.00	9.95	14.0	13.5	90.0	26.0	45.0	1.00	2	9037930120050
M12 X 1.50	10.50	9.95	14.0	13.5	90.0	27.4	45.0	1.50	2	9037930120070
M14 X 1.50	12.50	11.20	16.0	15.5	102.0	30.7	48.0	1.50	2	9037930140070
M16 X 1.50	14.50	13.20	18.0	17.5	102.0	34.1	48.0	1.50	2	9037930160070