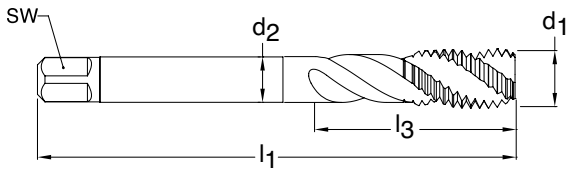


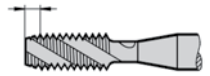
HSS-E 8-Pitch Taps



Series 4289
Standard DIN/ANSI
Tool Material HSS-E
Spiral Flute 40° Helix

Chamfer Form C • 2-3

Class of Fit 2B



 **Blind holes**

 **TiN coated**

 **External cooling**

d1 - P	H Limits	Tap Drill Range inch	Number of Flutes	d2 inch	SW inch	l1 inch	l3 inch	Order Code	EDP Number
1- 8	H6	0.865 - 0.890	4	0.800	0.600	6.299	N/A	25.400	9042890254000
1 1/8- 8	H7	0.990 - 1.015	4	0.896	0.672	7.087	N/A	28.575	9042890285750
1 1/4- 8	H7	1.115 - 1.140	4	1.021	0.766	7.087	N/A	31.750	9042890317500
1 3/8- 8	H7	1.240 - 1.265	4	1.108	0.831	7.874	N/A	34.925	9042890349250
1 1/2- 8	H7	1.365 - 1.390	6	1.233	0.925	7.874	N/A	38.100	9042890381000
1 5/8- 8	H7	1.490 - 1.515	6	1.305	0.979	7.874	N/A	41.275	9042890412750
1 3/4- 8	H7	1.615 - 1.640	6	1.430	1.072	7.874	N/A	44.450	9042890444500
2- 8	H7	1.865 - 1.890	6	1.644	1.233	8.858	N/A	50.800	9042890508000
2 1/4- 8	H8	2.115 - 2.140	6	1.894	1.420	9.843	N/A	57.150	9042890571500

