

RED RING CUT TAPS


•Through hole

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Metric	Page 79
Metric fine	Page 79

•Blind hole

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Note: Items marked as International Stock may become stocked in USA if sufficient volume is recognized.

Material group	Approximate Rc	Approximate HB	Recommended SFM					
			HSS-E		HSS-E-PM		Solid carbide	
			bright finish	hard coated	bright finish	hard coated	bright finish	hard coated
 Alloyed case hardened steels Alloyed heat-treatable steels Alloyed tool steels High speed tool steels	<25	<250	10-20	30-40	30-50	35-70	-	-
	<30	<280	25-35	30-50	25-45	35-65	-	-
	<35	<320	15-30	20-40	20-45	30-60	-	-
	<38	<380	8-15	10-30	15-35	25-55	-	-
	<44	<415	-	-	4-10	8-15	4-8	8-16
	<60		-	-	-	4-10	3-6	6-12