

# YELLOW RING CUT TAPS


- **Through hole**

UNC	Page 30
UNF	Page 31
Metric	Page 32
Metric fine	Page 34

- **Blind hole**

UNC	Page 36
UNF	Page 37
Metric	Page 38
Metric fine	Page 39

*Note: Items marked as International Stock may become stocked in USA if sufficient volume is recognized.*

Material group	Approximate Rc	Approximate HB	Recommended SFM			
			HSS-E		HSS-E-PM	
			bright finish	hard coated	bright finish	hard coated
 Structural steels, free-cutting steels		<180	30-50	40-70	50-70	55-95
Unalloyed case hardened steels	<20	<230	20-40	30-70	40-65	40-80
Unalloyed heat-treatable steels	<25	<250	15-35	25-50	30-60	35-75