

# BLUE RING CUT TAPS

## • Through hole

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## • Blind hole

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## • Pipe taps

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*Note: Items marked as International Stock may become stocked in USA if sufficient volume is recognized.*

Material group	Approximate Rc	Approximate HB	Recommended SFM			
			HSS-E		HSS-E-PM	
			bright finish	hard coated	bright finish	hard coated
 Stainless- and acid-resistant steels, sulphured austenitic martensitic		<180	25-35	40-55	30-55	35-70
	<25	<250	20-30	30-40	30-50	35-60
	<30	<280	20-30	25-40	25-45	30-50
	<35	<320	10-20	20-30	20-35	25-50